

AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions and listings of claims in the application.

LISTING OF CLAIMS

1. (Previously Presented) A method for producing cookware composed of a base body and a multi-part bottom attached thereto, the multi-part bottom comprising a capsule and an inlay received within the capsule, said method comprising:

forming the base body as one integral piece, connecting the base body to the multi-part bottom calibrating the multi-part bottom using a displacement controlled pressing device having a position control following the connecting of the base body to the multi-part bottom such that the multi-part bottom is bulged inwards with respect to the lower side thereof a predetermined distance.

2. (Previously Presented) A method according to claim 1, characterized in that the multi-part bottom is mechanically reinforced.

3. (Previously Presented) A method according to claim 2, characterized in that reinforcing ribs are stamped into the lower side of the multi-part bottom.

4. (Original) A method according to claim 3, characterized in that the stamping of the reinforcing ribs is carried out in a position controlled manner.

5. (Previously Presented) A method according to claim 1, characterized in that a calibration of the bottom is carried out with a simultaneous formation of reinforcing ribs.

6. (Previously Presented) A method according to claim 1, characterized in that the base body and the bottom are welded or soldered to each other.

7. (Previously Presented) A method according to claim 1, characterized in that the connection of base body and bottom, on the one hand, and the calibration of the bottom, on the other hand, are carried out in one step of said method.

8 -22. (Cancelled)

23. (Previously Presented) A method for producing a cookware comprising forming a base body of the cookware as one integral piece;
connecting the base body to a multi-part bottom of the cookware, wherein the multi-part bottom has an inlay and a capsule that receives the inlay; and
calibrating the multi-part bottom by a displacement-controlled pressing device having a position control such that the bottom is bulged inwards with respect to a lower side of the multi-part bottom following the connecting of the base body to the multi-part bottom.

24. (Previously Presented) The method of claim 23, wherein said calibrating the multi-part bottom is executed such that the multi-part bottom is mechanically reinforced.

25. (Previously Presented) The method of claim 24, further comprising stamping a plurality of reinforcing ribs into the lower side of the multi-part bottom.

26. (Previously Presented) The method of claim 25, wherein said stamping the plurality of reinforcing ribs is executed in a position controlled manner.

27. (Previously Presented) The method of claim 25, wherein said calibrating the multi-part bottom and said stamping the plurality of reinforcing ribs are executed simultaneously.

28. (Previously Presented) The method of claim 23, further comprising one of a) welding the base body to the multi-part bottom and b) soldering the base body to the multi-part bottom.

29. (Previously Presented) The method of claim 23, wherein said connecting and said calibrating are executed in one step.

30. (Previously Presented) The method of claim 23, wherein the cookware is one of a pot and a pan.

31. (Previously Presented) The method of claim 23, wherein said forming the base body is by deep-drawing.

32. (Previously Presented) The method of claim 23, wherein the pressing device is a toggle press.